



MATERIAL SAFETY DATA SHEET

SECTION I - CHEMICAL PRODUCT AND COMPANY INFORMATION

Product Name: **HIGH-CALCIUM LIME
KILN DUST**

**WHMIS – CLASSIFICATION:
D2A: MATERIALS CAUSING OTHER TOXIC EFFECTS
E: CORROSIVE MATERIAL**

MANUFACTURER'S AND SUPPLIER'S NAME:

- GRAYMONT (NB) INC** 4634, Route 880, Havelock, New Brunswick, E4Z 5K8.
- GRAYMONT (PA) INC.** 194, Match Factory Place, Bellefonte, Pennsylvania, 16823
- GRAYMONT (QC) INC.** 25 – 206, rue De Lauzon, Boucherville, Québec, J4B 1E7.
- GRAYMONT (WESTERN CANADA) INC.** #260 – 4311, 12th Street N.E., Calgary, Alberta, T2E 4P9
- GRAYMONT (WESTERN US) INC.** 3950 South, 700 East, Suite 301, Salt Lake City, Utah, 84107
- GRAYMONT (WI) INC.** Foot of Hill Avenue, Superior, Wisconsin, 54880

EMERGENCY TEL. No.: (613) 996 – 6666 CANUTEC (Canada) (800) 424 – 9300 CHEMTREC (US)

Chemical Name Calcium Carbonate, Calcium Oxide and Calcium Hydroxide	Chemical Family Alkaline earth carbonates, oxides and hydroxides	Chemical Formula Complex mixture – mostly CaCO₃, CaO, Ca(OH)₂, MgO, SiO₂.
Molecular Weight CaCO₃ = 100.09, CaO = 56.08, Ca(OH)₂ = 74.096, MgO = 40.30	Trade Name and Synonyms High Calcium Lime Kiln Dust, Lime Kiln Dust, LKD.	Material Use Neutralization, Stabilization, Absorption, High-Calcium Agricultural Liming Material.

SECTION II - COMPOSITION AND INFORMATION ON INGREDIENTS

Hazardous Ingredients	Approximate Concentration	C.A.S. Number	Exposure limits (mg/m ³)					
			OSHA PEL (TWA) 8/40h	ACGIH TLV (TWA) 8/40h	RSST VEMP (TWA) 8/40h	MSHA PEL (TWA) 8/40h	NIOSH REL (TWA) 10/40h	NIOSH IDLH
(Complex Mixture)	(% by weight)							
Limestone (Note 3)	60 to 100	1317-65-3	15 (T) 5 (R)	TLV withdrawn	10 (T)	10 (T)	10 (T) 5 (R)	N/A
Calcium Oxide	15 to 40	1305-78-8	5	2	2	5	2	25
Calcium hydroxide	1 to 5	1305-62-0	15 (T) 5 (R)	5	5	5	5	N/A
Magnesium Oxide	1 to 5	1309-48-4	15	10	10	10	N/A	N/A
Magnesium Hydroxide	0.5 to 1.5	1309-42-8	N/A	N/A	N/A	N/A	N/A	N/A
Crystalline Silica, Quartz	0 à 0.1 Or 0.1 à 1 (Note 1)	14808-60-7	30/(%SiO₂)+2 (T) 10/(%SiO₂)+2 (R)	0.025 (R)	0.1 (R)	30/(%SiO₂)+2 (T) 10/(%SiO₂)+2 (R)	0.05 (R)	50

(Note 1): Concentration of crystalline silica in a series of lime products will vary from source to source. It was not detected on some samples (< 0.1% w/w). Therefore two ranges are being disclosed. **(Note 2):** ACGIH TLV Version 1973 has been adopted by the Mine Safety Health Administration (MSHA) as the regulatory Exposure Standard. **(Note 3):** The value is for particulate matter containing no asbestos and less than 1 % crystalline silica. **(Note 4):** ACGIH Documentation and adopted TLV for calcium carbonate were withdrawn in 2007 due to insufficient data. **(Note 5):** (T) Total Dust; (R): Respirable Dust.

SECTION III – PHYSICAL AND CHEMICAL DATA

Physical State Gas <input type="checkbox"/> Liquid <input type="checkbox"/> Solid <input checked="" type="checkbox"/>	Odor and Appearance Slight earthy odor - White to dark grey solid powder		Odor Threshold (p.p.m.) Not applicable	Specific Gravity 2.4 - 3.4
Vapor Pressure (mm) Not applicable	Vapor Density (Air = 1) Not applicable	Evaporation Rate Not applicable	Boiling Point (°C) 2850	Melting Point (°C) 2570 - 2625
Solubility in Water (20°C) 0.125g/100g Sat.soln CaO	Volatiles (% by volume) Not applicable	pH (25 °C) Sat. soln CaO 12.45	Bulk Density (kg/m ³) 720 - 1150	Coefficient of water/oil distribution Not applicable

SECTION IV - FIRE OR EXPLOSION HAZARD DATA

Flammability
 Yes No If yes, under which conditions?

Extinguishing Media
Lime Kiln Dust does not burn. Use extinguisher appropriate for material burning.

Special Fire Fighting Procedures
Avoid using water unless necessary for other materials, in which case, flood to absorb heat generated. (Contact with water will evolve heat and could cause ignition of paper, cardboard, etc.). Wear self-contained breathing equipment approved by NIOSH.

Flash point (°C) and Method Not applicable	Upper flammable limit (% by volume) Not applicable	Lower flammable limit (% by volume) Not applicable
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Auto Ignition Temperature (°C) Not applicable	TDG Flammability Classification Non-flammable	Hazardous Combustion Products None
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Dangerous Combustion Products **None**

EXPLOSION DATA

Sensitivity to Chemical Impact Not applicable	Rate of Burning Not applicable	Explosive Power Not applicable	Sensitivity to Static Discharge Not applicable
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SECTION V - REACTIVITY DATA

Chemical Stability
 Yes No If no, under which conditions? **Absorbs moisture and carbon dioxide in the air to form calcium hydroxide and calcium carbonate.**

Incompatibility to other substances
 Yes No If so, which ones? **Boron tri-fluoride, chlorine tri-fluoride, ethanol, fluorine, hydrogen fluoride, phosphorus pentoxide; water and acids (violent reaction with generating heat and possible explosion in confined area).**

Reactivity
 Yes No If so, under which conditions? **Reacts violently with strong acids. Reacts with water to form calcium hydroxide. The heat generated when mixed with water or moist air is sufficient enough to ignite surrounding materials such as paper, wood or cloth.**

Hazardous Decomposition Products **None.**

Hazardous Polymerization Products **Will not occur.**

SECTION VI - TOXICOLOGICAL PROPERTIES

Route of Entry

Skin Contact Skin Absorption Eye Contact Acute Inhalation Chronic Inhalation Ingestion

Effects of Acute Exposure to Product

Skin **Severe irritation or burning of mucous and skin. Dehydration of tissues.**

Eyes **Severe eye irritation and burning, intense watering of the eyes, possible lesions, possible blindness when exposed for prolonged period. (Draize >80).**

Inhalation **If inhaled in form of dust: nose, oral cavity and throat irritation, cough, sneezing, inflammation of breathing passages, ulceration and perforation of nasal septum, bronchitis, possible pneumonia.**

Ingestion **If ingested, burning and edema of digestive tracts, abundant salivation, difficulties in swallowing and breathing, vomiting blood, drop in blood pressure (indicates perforation of esophagus or stomach).**

Effects of Chronic Exposure to Product:

Contact dermatitis. Following repeated or prolonged contact, this product can cause redness, desquamation and fissures. This product may contain trace amounts of crystalline silica. Excessive inhalation of respirable crystalline silica dust may result in respiratory disease, including silicosis, pneumoconiosis and pulmonary fibrosis.

<p>LD₅₀ of Product (Specify Species and Route)</p> <p>CaO: 3059 mg/kg (Mouse/Intraperitoneal)</p> <p>Ca(OH)₂: 7340 mg/kg (Rat, Oral)</p> <p>Ca(OH)₂: 7300 mg/kg (Mouse, Oral)</p> <p>CaCO₃: 6450 mg/kg (Rat, Oral)</p>	<p>Irritancy of Product</p> <p>Severe to moist tissues</p>	<p>Exposure limits of Product</p> <p>Unavailable</p>
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<p>LC₅₀ of Product (Specify Species)</p> <p>Unavailable</p>	<p>Sensitization to Product</p> <p>None</p>	<p>Synergistic materials</p> <p>None reported</p>
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Carcinogenicity Reproductive effects T eratogenicity Mutagenicity

Lime Kiln Dust is not listed as a carcinogen by ACGIH, MSHA, OSHA, NTP, DFG, RSST or IARC. It may, however, contain trace amounts of Crystalline Silica listed carcinogens by these organizations.

Crystalline Silica, which inhaled in the form of quartz or crystobalite from occupational sources, is classified by IARC as carcinogenic to humans. (Group 1)

Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). Crystalline Silica is listed as a chemical known to the State to cause cancer.

NIOSH considers crystalline silica to be potential occupational carcinogen as defined by the OSHA carcinogen policy [29 CFR 1990]. (Ca).

NTP lists respirable Crystalline Silica as known to be human carcinogens based on sufficient evidence of carcinogenicity in humans. (K).

ACGIH lists respirable Crystalline Silica (quartz) as suspected human carcinogen. (A2).

DFG lists respirable Crystalline Silica as a substance that causes cancer in man (1)

RSST lists respirable Crystalline Silica (quartz) as suspected human carcinogen.

SECTION VII - PREVENTIVE MEASURES	
Personal Protective Equipment (PPE)	Wear clean, dry gloves, full length pants over boots, long sleeved shirt buttoned at the neck, head protection and approved eye protection selected for the working conditions.
Gloves (Specify)	Gauntlets Cuff style.
Respiratory (Specify)	<p>NIOSH approved respirator.</p> <p><u>Up to 10 mg/m³</u>: (APF = 5) Any quarter-mask respirator.</p> <p><u>Up to 20 mg/m³</u>: (APF = 10) Any particulate respirator equipped with an N95, R95 or P95 filter except quarter-mask respirator. Any supplied-air respirator.</p> <p><u>Up to 25 mg/m³</u>: (APF = 25) Any supplied-air respirator operated in a continuous-flow mode. Any powered, air purifying respirator with a high-efficiency particulate filter.</p> <p>For respirable quartz levels that exceed or are likely to exceed an 8-hr TWA of <u>0.1 mg/m³</u>, a NIOSH approved (N/R/P95) dust respirator is recommended.</p> <p>For respirable quartz levels that exceed or are likely to exceed an 8-hr TWA of <u>0.5 mg/m³</u>, a NIOSH approved HEPA (N/R/P100) filter respirator is recommended.</p> <p>For respirable quartz levels that exceed or are likely to exceed an 8-hr TWA of <u>5.0 mg/m³</u>, a NIOSH approved positive pressure (SAR), full face respirator or equivalent is recommended.</p>
Eyes (Specify)	ANSI, CSA or ASTM approved safety glasses with side shields. Tight fitting dust goggles should be worn when excessive (visible) dust conditions are present. Do not wear contact lenses without tight fitting goggles when handling this chemical.
Footwear (Specify)	Resistant to caustics.
Clothing (Specify)	Fully covering skin. Remove when wet or contaminated. Change daily.
Other (Specify)	Evaluate degree of exposure and use PPE if necessary. After handling lime, employees must shower. If exposed daily, use oil, Vaseline, silicone base crème etc. to protect exposed skin, particularly neck, face and wrists.
Engineering Controls (e.g. ventilation, enclosed process, specify)	Enclose dust sources; use exhaust ventilation (dust collector) at handling points, keep levels below Max. Concentration Permitted.

SECTION VII - PREVENTIVE MEASURES (Cont'd)

Leak and Spill Procedure

Limit access to trained personnel. Use industrial vacuums for large spills. Ventilate area.

Waste Disposal

Transport to disposal area or bury. Review Federal, Provincial and local Environmental regulations.

Handling Procedures and Equipment

Avoid skin and eye contact. Minimize dust generation. Wear protective goggles and in cases of insufficient ventilation, use NIOSH approved dust respirator. An eye wash station and safety shower should be readily available where this material or its water dispersions are used. Contact lenses should not be worn when working with this chemical.

Storage Requirements

Keep tightly closed containers in a cool, dry and well ventilated area, away from acids. Keep out of reach of children.

Special Shipment Information

Lime Kiln Dust is neither regulated by the Transportation of Dangerous Goods (TDG) Regulations (Canada) nor by the Hazardous Materials Regulations (USA) unless this material is offered or intended for transportation by aircraft.

SECTION VIII - FIRST AID MEASURES

Skin

Carefully and gently brush the contaminated body surfaces in order to remove all traces of Lime Kiln Dust. Use a brush, cloth or gloves. Remove all Lime Kiln Dust-contaminated clothing. Rinse contaminated area with lukewarm water for 15 to 20 minutes. Consult a physician if exposed area is large or if irritation persists.

Eyes

Immediately rinse contaminated eye(s) with gently running lukewarm water (saline solution is preferred) for 15 to 20 minutes. In the case of an embedded particle in the eye, or chemical burn, as assessed by first aid trained personnel, contact a physician.

Inhalation

Move source of dust or move victim to fresh air. Obtain medical attention immediately. If victim does not breathe, give artificial respiration.

Ingestion

If victim is conscious, give 300 ml (10 oz) of water, followed by diluted vinegar (1 part vinegar, 2 parts water) or fruit juice to neutralize the alkali. Do not induce vomiting. Contact a physician immediately.

General Advise

Consult a physician for all exposures except minor instances of inhalation.

SECTION IX - REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 (**SARA Title III**). / The Emergency Planning and "Community Right-to-Know" Act (**EPCRA**). / Comprehensive Environmental Response, Compensation and Liability Act (**CERCLA**). / Resource Conservation and Recovery Act (**RCRA**).

Components Limestone, Calcium Carbonate, Calcium Oxide, Magnesium Oxide and Calcium Hydroxide have been reviewed against the following regulatory listings:

- **SARA Section 302 – Emergency Planning Notification. Extremely Hazardous Substances (EHS) List and Threshold Planning Quantity (TPQ). (40 CFR, Part 355, Section 30) : Not listed.**
- **SARA Section 304 – Emergency Release Notification. Extremely Hazardous Substances (EHS) and Reportable Quantity (RQ) List. (40 CFR, Part 355, Section 40) : Not listed.**
- **SARA Section 311/312 – Hazard Categories (40 CFR, Part 370) : This product is regulated under CFR 1910.1200 (OSHA Hazard Communication) as Immediate (Acute) Health Hazards – Irritant.**
- **SARA Section 313 – Toxics Release Inventory (TRI). Toxic Chemical List (40 CFR, Part 372). Not listed.**
- **CERCLA – Hazardous Substance (40 CFR, Part 302): Not listed in Table 302.4.**
- **RCRA – Hazardous Waste Number (40 CFR, Part 261, Subpart D): Not listed.**
- **RCRA – Hazardous Waste Classification (40 CFR, Part 261, Subpart C): Not classified.**

CWA 311. - Clean Water Act List of Hazardous Substances.

Calcium Oxide has been withdrawn from the Clean Water Act (CWA) list of hazardous substances. (11/13/79) (44FR65400) Calcium Hydroxide has been withdrawn from the Clean Water Act (CWA) list of hazardous substances. (11/13/79) (44FR65400). Limestone, Calcium Carbonate and Magnesium Oxide don't appear on the Clean Water Act (CWA) list of hazardous substances.

California Proposition 65.

Components Limestone, Calcium Carbonate, Calcium Oxide, Magnesium Oxide, Calcium Hydroxide don't appear on the above regulatory listing. This product may contain small amounts of crystalline silica. Silica, crystalline (Airborne particles of respirable size) is regulated under California's Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65). Crystalline Silica is listed as a chemical known to the State to cause cancer.

Transportation - Hazardous Materials Regulations (USA) & Transportation of Dangerous Goods (TDG) Regulations (Can).

Lime Kiln Dust does not appear on the above regulatory listings. However, component Calcium Oxide, is listed in both table 172.101 of Title 49 CFR 172 and in schedule 18 D.G. List (Chapter 34 TDG ACT, SOR/DORS 93-525). Application of requirements is restricted to material offered or intended for transportation by aircraft. - Calcium oxide. By aircraft only. Class 8 - Corrosives. PIN UN1910. Packing group III. Maximum net quantity per package - passenger vehicles, 25kg.

Toxic Substances Control Act (TSCA).

All naturally occurring components of this product are automatically included in the USEPA TSCA Inventory List per 40 CFR 710.4 (b). All other components are listed on the USEPA TSCA Chemical Substances Inventory. Lime Kiln Dust is subject to inventory update reporting (IUR).

Canadian Environmental Protection Act (CEPA) – Substances Lists (DSL/NDSL).

Calcium Carbonate, Calcium Oxide, Calcium Hydroxide and Magnesium Oxide are specified on the public Portion of the Domestic Substances List (DSL). Limestone is specified on the Non-Domestic Substances List (NDSL).

ANSI/NSF 60 - Drinking Water Treatment Additives.

Not applicable



FDA - U.S. Food and Drug Administration, Department of Health and Human Services.

Not applicable

SECTION X - OTHER INFORMATION

<p>Hazardous Materials Identification System (U.S.)</p>		<p>National Fire Protection Association (U.S.) NFPA 704</p> <p>Health Hazard</p>	<p>Fire Hazard</p>  <p>Instability / Thermal Hazard</p> <p>Specific hazard</p>
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<p>WHMIS – Classification: “E” Corrosive Material.</p>	<p>WHMIS – Classification: “D2A”: Materials causing other toxic effects.</p>
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<p>Symbol:</p> 	<p>Symbol:</p> 
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Additional Information/Comments:

The technical data contained herein is given as information only and is believed to be reliable.

GRAYMONT makes no guarantee of results and assumes no obligation or liability in connection therewith.

Sources Used:

NFPA, NLA, TDG, CSST, RSST, (LSRO-FASEB), Hazardous Products Act, Environment Canada, Enviroguide, OSHA, ACGIH, IARC, NIOSH, CFR, NTP, HSDB, EPA SRS, RTECS, DFG, Chemistry and Technology of Lime and Limestone (John Wiley and Sons, Inc.), Lime and Limestone (WILEY-VCH).

SECTION XI - PREPARATION INFORMATION

<p>Prepared by: GRAYMONT (QC) INC. Quality Assurance & Technical Services</p>	<p>Telephone number: (450) 449-2262</p>	<p>Date : June 2011</p>
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An electronic version of this MSDS is available at: www.graymont.com under the PRODUCTS section.